



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4148-041
Job Sheet 173526



Part No: D4148-041

Job Qty: 4 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	4 pcs	3/16/18	3/16/18	0.00	1.20	Small Fab-6		
110	QC	4 pcs	3/16/18	3/16/18	0.00	0.00	QC5		
120	Packaging	4 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-2		
130	QC21-SA	4 Ea	3/16/18	3/16/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	
D2690-6	Lanyard	4 Ea (1 ea)	90-Start up Operation	
D3910-1	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	
D4091-1	Mounting Lug	4 Ea (1 ea)	90-Start up Operation	
D4148-1	Crosstube Lug Plate, Fwd	8 Ea (2 ea)	90-Start up Operation	
D4148-3	Stud Receiver, Lower	4 Ea (1 ea)	90-Start up Operation	
D4148-5	Eyebolt Stud	4 Ea (1 ea)	90-Start up Operation	
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	32 Ea (8 ea)	90-Start up Operation	
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	



Container No: S057165



Part: D4148 - 041

Job No: 173526

Serial No/Batch: S057165

Revision:

Inspector:

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Date: 04/02/18

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3/2/201

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	149	0
	AN4C13A	12	127	0
	D2690-6	4	46	0
	D3910-1	4	33	0
	D4091-1	4	42	0
	D4148-1	8	36	0
	D4148-3	4	6	0
	D4148-5	4	5	0
	MS17984-C413	4	40	0
	MS20615-4M18	32	317	0
	MS21043-3	8	1,096	0
	MS21043-4	12	883	0
	NAS1149C0332R	16	4,350	0
	NAS1149C0432R	24	1,165	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001352	S047381	AN3C12A	Bolt	S019391	OVER002	8
001352	S047382	AN4C13A	Bolt	S017094	ST344	12
001352	S047383	D2690-6	Lanyard	S042827	ST009	4
001352	S047384	D3910-1	Crosstube Lug	S040569	ST525	4
001352	S047385	D4091-1	Mounting Lug	S026719	ST525	4
001352	S047386	D4148-1	Crosstube Lug Plate, Fwd	S038815	ST080	8
001352	S040861	D4148-3	Stud Receiver, Lower	S040848	ST086	2
001352	S013960	D4148-5	Eyebolt Stud	S009286	ST086	1
001352	S047387	MS17984-C413	Quick Release Pin	S024467	ST315	4
001352	S047388	MS20615-4M18	Rivet	S041166	ST306	32
001352	S047389	MS21043-3	Nut	S016882	ST302	8
001352	S047390	MS21043-4	Nut	S027733	ST302	12
001352	S047391	NAS1149C0332R	Washer	S019380	ST266	16
001352	S047392	NAS1149C0432R	Washer	S025742	ST266	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D4148-3 x 2
D4148-5 x 3

Plex 3/3/18 7:09 AM dart.quirion.sonia